

# Focus RP 12

#### **PRODUCT DESCRIPTION**

**Focus RP 12** is a water-soluble corrosion inhibitor designed for use in synthetic and semi-synthetic metalworking fluids and water-based cleaners. It is a boramide with a unique combination of amines, giving it a relatively high pH and reserve alkalinity. **Focus RP 12** does not contain diethanolamine.

### **PERFORMANCE FEATURES**

Finished fluids formulated with **Focus RP 12** should contain 10% to 20%. The finished diluted fluids require 0.5% to 1.0%, depending on the components of the finished fluid formulation.

#### **TYPICAL PROPERTIES**

Feature	Data
Appearance	Clear yellow liquid
Specific gravity @ 25 °C	1.2
Solubility in water	Complete
Viscosity @ 40 °C (cSt)	350
1% pH in DI water	9.8
Cast iron chip test @ 1.0% in water	Pass
Boron Content (%)	5.6

#### **PACKAGING**

Packaging	Description	Net Weight	
Drums	55 gallon non-returnable	435 lbs.	
Totes	275 gallon non-returnable	2175 lbs.	

## **REGISTRATION**

USA	TSCA	
Canada	DSL	

NOTE: All statements, information, and data that are given in this bulletin are believed to be accurate and reliable, but are presented without guarantee, warranty, or responsibility of any kind, expressed or implied on our part. Because we have no control over the matter in which our products may be used, we cannot be responsible for the results in customers' processes.