



Focus PAG A150

Product Description

Focus PAG A150 is a polyalkylene glycol base, extreme pressure additive for use in water reducible synthetic metalworking fluids. Designed primarily to machine nonferrous metals, it also can be used for machining ferrous metals. **Focus PAG A150** provides extreme pressure lubrication but does not contain chlorine, sulfur or phosphorous.

Performance Features

Focus PAG A150 is completely soluble in water up to 1,000 ppm and is non-foaming. It imparts mild corrosion protection, but additional corrosion inhibitors -- such as Focus RP-10, RP-RZ8 or RP-25C -- are required to formulate finished synthetic metalworking fluids. **Focus PAG A150** does not contain biocides or defoamers.

For nonferrous machining, suggested concentrations in the diluted finished fluid range from 3.0% to 7.0%, depending on the machining operation. Lower treat rates are suggested for ferrous applications.

Typical Properties

Feature	Data
Appearances	Clear liquid
Specific gravity @ 25°C	1.05
pH, 1% in DI water	7.1
Viscosity @ 40°C (cSt)	250
Color, Gardner	3 max
Water content (%)	14

Packaging

Packaging	Description	Net Wt.
Drums	Lined tight head steel	450 lbs.
Totes	250 gallon, plastic totes	2250 lbs.

Registration

USA	TSCA
Canada	DSL
Europe	Unknown

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