



Focus RP 25C

Metalworking Fluid Additive

Product Description

Focus RP 25C is a low foaming water soluble corrosion inhibitor. It is based on organic acids and is partially neutralized with amines. Designed for use in water based synthetic metalworking fluids and cleaners, **Focus RP 25C** is compatible with most synthetic water based metalworking additives, such as polyalkylene glycols.

Applications

Treat rates of **Focus RP 25C** in finished synthetic fluids range from 10% to 20%, depending on the particular machining operations and dilution rates of the finished fluid in water. **Focus RP 25C** is used for short term storage of storage and the storage environment of the machined part. The finished fluids must have a pH above 8.0.

Benefits

- Soft film, easily washed off
- Soluble in water, water soluble alcohols and glycols
- Biodegradable
- Low foaming
- Boron Free

Typical Properties

Feature	Data
Appearance	Clear Amber Liquid
Specific Gravity @ 25C	1.12
1% pH in DI Water	8.1
Viscosity (cst) @ 40C	82
Acid Value (mg KOH/g)	84
Color (Gardner)	6

Packaging

Packaging	Description	Net Wt.
Drums	55 gallon non-returnable	485 lbs
Totes	275 gallon non-returnable	
Pails		

Registration

USA	TSCA
Canada	DSL
Europe	EINECS

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