

Focus PAG A150

PRODUCT DESCRIPTION

Focus PAG A150 is a polyalkylene glycol base, lubricity additive for use in water reducible synthetic metalworking fluids. Designed primarily to machine nonferrous metals, it also can be used for machining ferrous metals. **Focus PAG A150** does not contain chlorine, sulfur or phosphorous.

PERFORMANCE FEATURES

Focus PAG A150 is completely soluble in water up to 1,000 ppm and is low foaming. It imparts mild corrosion protection, but additional corrosion inhibitors -- such as **Focus RP 10**, **RP RZ8**, or **RP 25C** -- are required to formulate finished synthetic metalworking fluids. **Focus PAG A150** does not contain biocides or defoamers.

For nonferrous machining, suggested concentrations in the diluted finished fluid range from 3.0% to 7.0%, depending on the machining operation. Lower treat rates are suggested for ferrous applications.

TYPICAL PROPERTIES

Feature	Data
Appearance	Clear liquid
Specific gravity @ 25 °C	1.05
pH, 1% in DI water	7.1
Viscosity @ 40 °C (cSt)	250
Water content (%)	14
Cloud point (°C), 1% aqueous	30

PACKAGING

Packaging	Description	Net Weight
Drums	55 gallon non-returnable	450 lbs.
Totes	275 gallon non-returnable	2250 lbs.

REGISTRATION

USA	TSCA
Canada	DSL

HANDLING, SAFETY, HEALTH AND ENVIRONMENT

See safety data sheet

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