

# Focus RP 25C

## PRODUCT DESCRIPTION

**Focus RP 25C** is a low foaming water soluble corrosion inhibitor. It is based on organic acids and is neutralized with amines. Designed for use in water based synthetic metalworking fluids and cleaners, **Focus RP 25C** is compatible with most synthetic water based metalworking additives, such as polyalkylene glycols.

## APPLICATION

Treat rates of **Focus RP 25C** in finished synthetic fluids range from 10% to 20%, depending on the particular machining operations and dilution rates of the finished fluid in water. **Focus RP 25C** is used for short term storage after machining of the parts. The finished fluids must have a pH above 8.0.

## BENEFIT

- Soft film, easily washed of
- Soluble in water, water soluble alcohols and glycols
- Low foaming
- Boron Free

## TYPICAL PROPERTIES

Feature	Data
Appearance	Clear Amber Liquid
Specific gravity @ 25 °C	1.12
1% pH in DI water	8.1
Viscosity @ 40 °C (cSt)	80
Acid Value (mg KOH/g)	84
Color, Gardner	6

## PACKAGING

Packaging	Description	Net Weight
Drums	55 gallon non-returnable	450 lbs.
Totes	275 gallon non-returnable	2250 lbs.

## REGISTRATION

USA	TSCA
Canada	DSL

## HANDLING, SAFETY, HEALTH AND ENVIRONMENT

See safety data sheet

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